



Muffle Furnace

Model: FO111C/211C/311C/411C

511C/611C/711C/811C

- First Edition -

- Thank you for purchasing "Muffle Furnace, FO Series" of Yamato Scientific Co., Ltd.
- To use this unit properly, read this "Instruction Manual" thoroughly before using this unit. Keep this instruction manual around this unit for referring at anytime.

⚠ WARNING!:

Carefully read and thoroughly understand the important warning items described in this manual before using this unit.

Yamato Scientific Co.,Ltd.

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Explanation

MEANING OF ILLUSTRATED SYMBOLS

Illustrated Symbols

Various symbols are used in this safety manual in order to use the unit without danger of injury and damage of the unit. A list of problems caused by ignoring the warnings and improper handling is divided as shown below. Be sure that you understand the warnings and cautions in this manual before operating the unit.

⚠ WARNING!

If the warning is ignored, there is the danger of a problem that may cause a serious accident or even fatality.

⚠ CAUTION!

If the caution is ignored, there is the danger of a problem that may cause injury/damage to property or the unit itself.

Meaning of Symbols



This symbol indicates items that urge the warning (including the caution). A detailed warning message is shown adjacent to the symbol.



This symbol indicates items that are strictly prohibited. A detailed message is shown adjacent to the symbol with specific actions not to perform.



This symbol indicates items that should be always performed. A detailed message with instructions is shown adjacent to the symbol.

Cautions in Using with Safety

Table of Illustrated Symbols

Warning



Warning,
generally



Warning,
high voltage



Warning,
high temperature



Warning,
drive train



Warning,
explosive

Caution



Caution,
generally



Caution,
electrical shock



Caution,
scald



Caution,
no water heating



Caution,
don't get wet



Caution,
water only



Caution,
deadly poison

Prohibit



Prohibit,
generally



Prohibit,
inflammable



Prohibit,
to disassemble



Prohibit,
to touch

Compulsion



Compulsion,
generally



Compulsion,
connect to the
grounding
terminal



Compulsion,
install on a flat
surface



Compulsion,
disconnect the
power plug



Compulsion,
periodical
inspection

Cautions in Using with Safety

Fundamental Matters of "WARNING!" and "CAUTION!"

WARNING!



Do not use this unit in an area where there is flammable or explosive gas

Never use this unit in an area where there is flammable or explosive gas. This unit is not explosion-proof. An arc may be generated when the power switch is turned on or off, and fire/explosion may result. (Refer to page 48 "List of Dangerous Substances".)



Always ground this unit

Always ground this unit on the power equipment side in order to avoid electrical shock due to a power surge.



If a problem occurs

If smoke or strange odor should come out of this unit for some reason, turn off the power key right away, and then turn off the circuit breaker and the main power. Immediately contact a service technician for inspection. If this procedure is not followed, fire or electrical shock may result. Never perform repair work yourself, since it is dangerous and not recommended.



Do not use the power cord if it is bundled or tangled

Do not use the power cord if it is bundled or tangled. If it is used in this manner, it can overheat and fire may be caused.



Do not process, bend, wring, or stretch the power cord forcibly

Do not process, bend, wring, or stretch the power cord forcibly. Fire or electrical shock may result.



Do not disassemble or modify this unit

Do not disassemble or modify this unit. Fire or electrical shock or failure may be caused.



Do not touch high-temperature parts

The inside of the chamber or the door may become hot during and just after operation. It may cause burns.

CAUTION!



During a thunder storm

During a thunderstorm, turn off the power key immediately, then turn off the circuit breaker and the main power. If this procedure is not followed, fire or electrical shock may be caused.

Requirements for Installation

WARNING!

1. Always ground this unit



- Connect the power plug to a receptacle with grounding connectors.
- Do not forget to ground this unit, to protect you and the unit from electrical shock in case of power surge. Choose a receptacle with grounding connectors as often as possible.
- Do not connect the grounding wire to a gas pipe, or by means of a lightning rod or telephone line. A fire or electrical shock will occur.
- FO111C/211C311C/411C/511C/611C/711C/811C model is the 220V single phase mode. Be sure to connect this model to the specific power switchboard or receptacle for 220V.

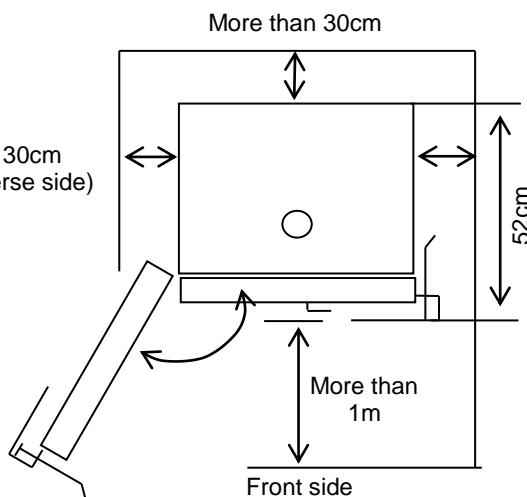
2. Choose a proper place for installation



- Do not install this unit in a place where:
 - ◆ Rough or dirty surface.
 - ◆ Flammable gas or corrosive gas is generated.
 - ◆ Ambient temperature exceeds 35°C.
 - ◆ Ambient temperature fluctuates violently.
 - ◆ There is direct sunlight.
 - ◆ There is excessive humidity and dust.
 - ◆ There is a constant vibration.



- Install this unit on a stable place with the space as shown below.



3. Before/after installing



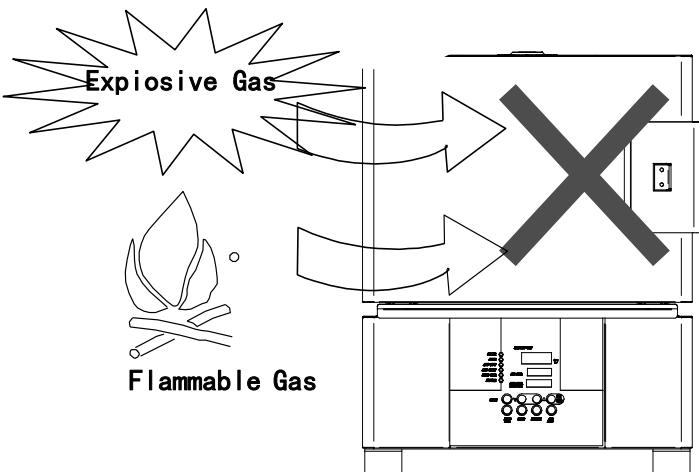
- It may cause injure to a person if this unit falls down or moves by the earthquake and the impact. etc.. To prevent, take measures that the unit cannot fall down, and don't install in a busy place.
- Touching the unit may cause a burn during and after the operation. To prevent, take measures that putting up a notice of operating etc..

Requirements for Installation

4. Do not use this unit in an area where there is flammable or explosive gas



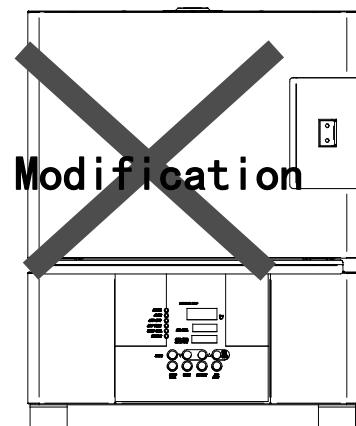
- Never use this unit in an area where there is flammable or explosive gas. This unit is not explosion-proof. An arc may be generated when the power switch is turned ON or OFF, and fire/explosion may result. (Refer to page 48 "List of Dangerous Substances".)



5. Do not modify



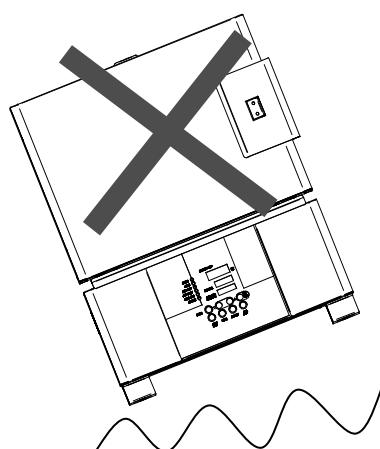
- Modification of this unit is strictly prohibited. This could cause a failure.



6. Installation on horizontal surface



- Set this unit on a flat, level surface or floor. Not setting this unit with its legs touching the surface or floor evenly could cause vibration or noise, or cause unexpected trouble or malfunction.



Requirements for Installation

7. Choose a correct power distribution board or receptacle

- Choose a correct power distribution board or receptacle that meets the unit's rated electric capacity.

Electric capacity : FO111C: AC220 V, 5A

FO211C: AC220 V, 7.5A

FO311C: AC220 V (Single phase), 9.5A

FO411C: AC220 V (Single phase), 10.5A

FO511C: AC220 V (Single phase), 12A

FO611C: AC220 V (Single phase), 14A

FO711C: AC220 V (Single phase), 16.5A

FO811C: AC220 V (Single phase), 18.5A

NOTE)

There could be the case that the unit does not run even after turning ON the power. Inspect whether the voltage of the main power is lower than the specified value, or whether other device(s) use the same power line of this unit. If the phenomena might be found, change the power line of this unit to the other power line.

8. Handling of power code

- Do not entangle the power cord. This will cause overheating and possibly a fire.
- Do not bend or twist the power cord, or apply excessive tension to it. This may cause a fire and electrical shock.
- Do not lay the power cord under a desk or chair, and do not allow it to be pinched in order to prevent it from being damaged and to avoid a fire or electrical shock.
- Keep the power cord away from any heating equipment such as a room heater. The cord's insulation may melt and cause a fire or electrical shock.

- If the power cord becomes damaged (wiring exposed, breakage, etc.), immediately turn off the power at the rear of this unit and shut off the main supply power. Then contact your nearest dealer for replacement of the power cord. Leaving it may cause a fire or electrical shock.
- Connect the power plug to the outlet which supplies appropriate power and voltage.

9. Smoke may be emitted during the first operation.

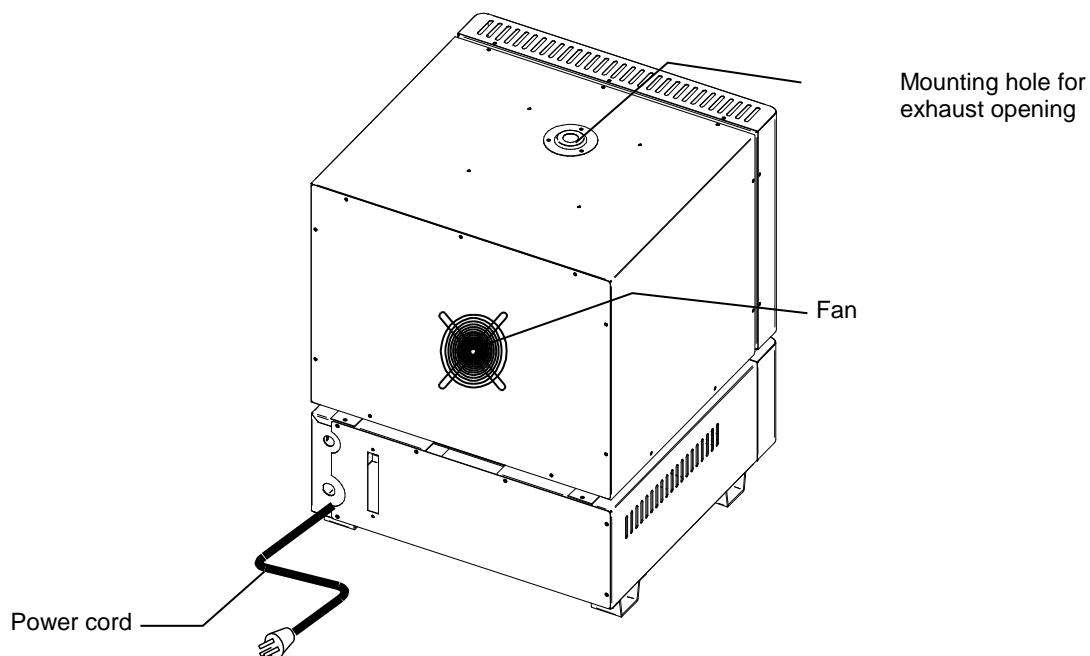
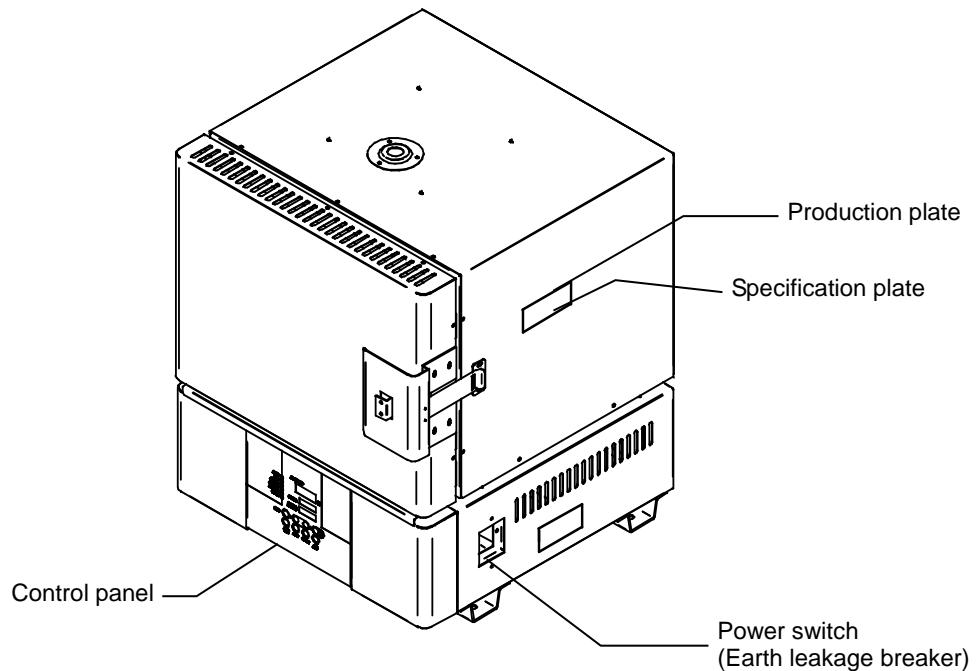
! When first used, the organic components contained in the binder of furnace materials will burn and cause odor, but it's not a abnormality. Please use it after sufficient indoor ventilation. The occurrence of odor can be eliminated after a period of using. In addition, after operation, the furnace material may turn black (gray), because the organic components contained in the binder of furnace materials are carbonized, which will not affect the performance.

10. Pay attention to the samples

! If need to treat samples containing much water, please dewater sufficiently before putting inside. In high-temperature processing, dewing or excessive moisture would bring bad influence to the electrical system, which may cause failure.

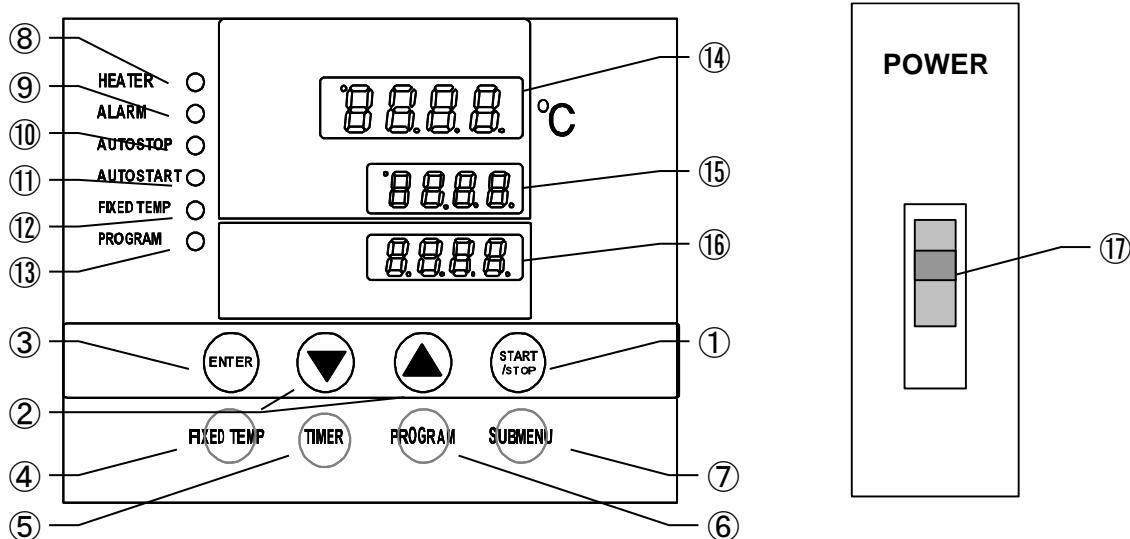
Description and Function of Each Part

Main Unit



Description and Function of Each Part

Control Panel



①	START/STOP Key :	Starts/stops the operation.
②	▲▼ Key :	Uses for rising UP/lowering DOWN the setting value.
③	ENTER Key :	Settles the inputted value.
④	FIXED TEMP Key :	Chooses the fixed temperature operation.
⑤	TIMER Key :	Chooses the timer operation (Quick Auto Stop/Auto Stop/Auto Start).
⑥	PROGRAM Key :	Chooses the program operation or program creation mode.
⑦	SUBMENU Key :	Uses for setting the overheating prevention temperature, calibration offset temperature, key lock function, or program repeat function.
⑧	HEATER Lamp :	Lights while the heater works.
⑨	ALARM Lamp :	Lights up when an error occurs. (Buzzer sounds simultaneously.)
⑩	AUTO STOP Lamp :	Blinks while setting quick auto stop timer or auto stop timer. Lights while quick auto stop timer or auto stop timer is running.
⑪	AUTO START Lamp :	Blinks while setting auto start timer. Lights while auto start timer is running.
⑫	FIXED TEMP Lamp :	Blinks while setting fixed temperature operation. Lights while fixed temperature operation is running.
⑬	PROGRAM Lamp :	Blinks while setting program operation. Lights while program operation is running.
⑭	Measurement Temperature Display :	Displays the measured temperature, setting character, alarm information.
⑮	Setting Temperature Display :	Displays the setting temperature, setting value for timer mode, remaining time.
⑯	Overheating Prevention Temperature Display :	Displays the setting temperature for overheating prevention device.
⑰	Power Switch : (circuit breaker)	Turns ON/OFF the main power.

Description and Function of Each Part

Characters of the Controller

The characters VS6 controller shows are as follows:

Character	Identifier	Name	Purpose
	FiX	Fixed Temperature Setting Mode	Used for starting the fixed temperature operation.
	Sv	Temperature Setting	Used for setting the temperature.
	AStP	Timer Setting Mode Display	Represents the setting of quick auto stop or auto stop operation.
	AStr	Timer Setting Mode Display	Represents the setting of auto start operation.
	tim	Time Setting	Used for setting the time.
	PrG3	Program Type	Used for choosing program type from 1 to 3. (Refer to Page 19 "Program Operation".)
	PAE	Program Pattern	Used for choosing program pattern. (Refer to Page 19 "Program Operation".)
	End	Time Up	Displays when the timer operation is completed or while inputting number of program steps. (Refer to Page 19 "Program Operation".)
	Sv-1	Program Temperature Setting	Used for setting the temperature for each step in the program. (Sv-1 to Sv-30 is shown.)
	t-1	Program Time Setting	Used for setting the time for each step in the program. (t-1 to t-30 is shown.)
	PS-3	Step Number to be Repeated	Used for choosing the step number to be repeated under the program operation with repeat function. (Refer to Page 23 "Use program repeat function".)
	Pc-2	Repeating Times	Used for setting the repeating times under the program operation with repeat function. (Refer to Page 23 "Use program repeat function".)
	cAL	Calibration Offset Setting	Used for inputting the calibration offset temperature. (Refer to Page 30 "Other Function".)
	oH	Overheating Prevention Setting	Used for setting temperature for overheating prevention device. (Refer to Page 29 "Other Functions Setting of Overheating Prevention Device".)
	LocK	Key Lock	Locks the keys on control panel to protect from unnecessary operation. (Refer to Page 30 "Other Function".)

- Also refer to Pages 10 "Operation Mode and Function List" and 11 "Operation Mode, Function Setting Key, and Characters".

Operation Mode and Function List

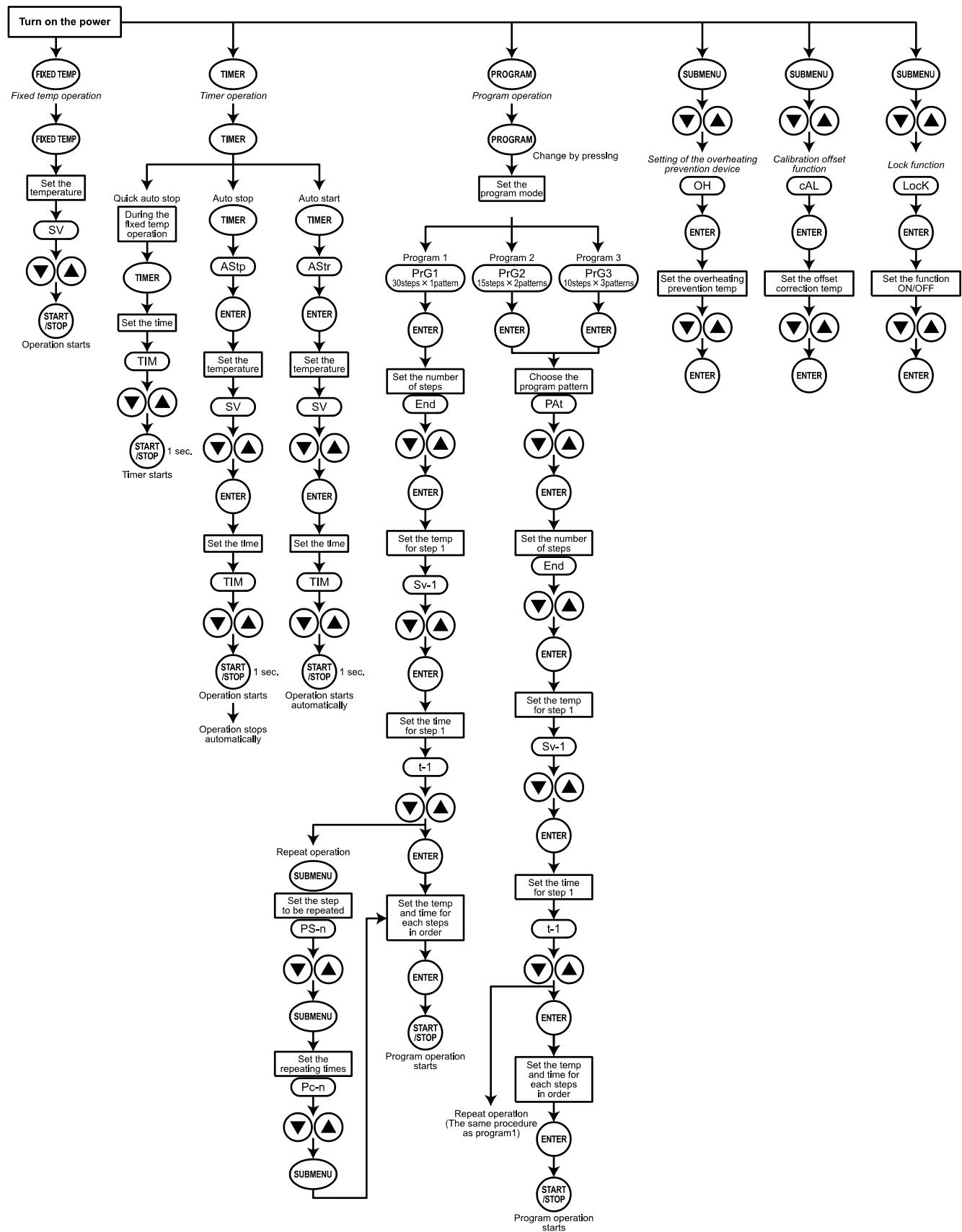
All the operation mode of this unit is as follows;

No.	Name	Description	Page
1.	Fixed Temperature Operation	Pressing the FIXED TEMP key enters into the fixed temperature operation setting mode. Pressing it again enters into the temperature setting mode. The "▲▼" are used to set temperature. Pressing the START/STOP key starts or stops operation.	12
2.	Quick Auto Stop Operation	This operation is used to specify the period up to automatic stop during operation. The period up to operation stop can be set by pressing the TIMER key during fixed temperature operation. The "▲▼" are used to set the time. Pressing the START key starts the quick auto stop operation, activates the timer function and stops the operation automatically after specified period.	13
3.	Auto Stop Operation	This operation is used to specify the automatic stop time in the fixed temperature operation. Pressing the TIMER key displays "AS t p". The setting temperature "SV" can be set by pressing the ENTER key. The operation time "tim" can be set by pressing it again. Pressing the START/STOP key starts the auto stop operation.	15
4.	Auto Start Operation	This operation is used to specify the period up to automatic start after power on. Pressing the TIMER key displays "AS t r". The setting temperature "SV" can be set by pressing the ENTER key. The operation time "tim" can be set by pressing it again. Pressing the START/STOP key starts the auto start operation.	17
5.	Program Operation	This operation is used to change the temperature according to the setting temperature and time. Pressing the PROGRAM key displays "PrG1". Press it again to select the program mode. Press the ENTER key to select the pattern "PA t". Press the ENTER key to display "End". Input the number of patterns to be used. Input the temperature and time of patterns "SV-n" and "t-n" respectively.	19

NOTE) This unit is impossible to be changed the mode during the operation. If the mode requires to be changed, stop the operation.

Operation Mode, Function Setting Key, and Characters

The operation mode setting and function setting use the key operation and characters show in the following figure.

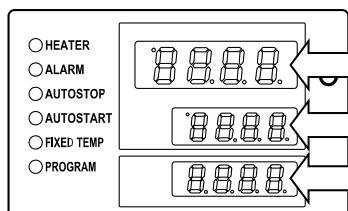


Fixed Temperature Operation

Fixed temperature operation procedure

1. Turn on the power (turn on the breaker in front)

- ❖ The default value is displayed for about four seconds after turning on the power. The screen then displays the initial setting. The current temperature in furnace, operation mode character and setting temperature of overheating prevention device are displayed on respective screens.



Measurement temperature screen:

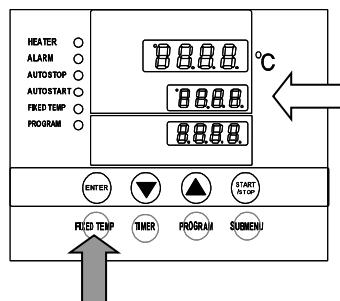
Displays the current temperature in furnace.

Setting temperature screen:

Displays the operation mode character. (Refer to Page 9)

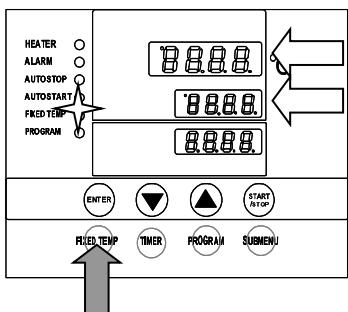
Overheating prevention screen:

Displays the setting temperature of overheating prevention device



2. Select the operation mode

Press the FIXED TEMP key to display "FIX", which indicates the fixed temperature operation, on the center display screen.



3. Set the temperature

- ① Press the FIXED TEMP key again.
- ② The setting temperature screen displays the character "SV" which indicates the temperature setting. Also it displays the current setting temperature with blinking. The FIXED TEMP lamp blinks, too.
- ③ Set the temperature by pressing the "▼▲".

4. Start operation

Press the orange START/STOP key for about one second. The unit starts operation and the blinking FIXED TEMP lamp lights on.

5. Stop operation

Press the orange START/STOP key for about one second. The unit stops operation and the FIXED TEMP lamp lights off. The screen returns to the initial setting screen.

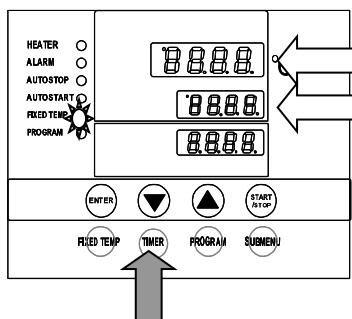
To correct or check setting...

Press the FIXED TEMP key again to correct or check the setting.

Changing the setting temperature during operation is also possible by pressing the FIXED TEMP key.

Quick Auto Stop Operation

Quick auto stop operation procedure



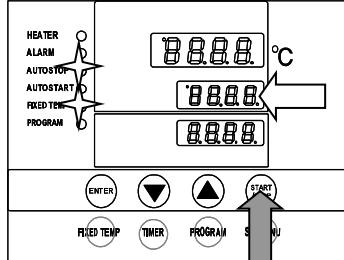
This operation is used to specify the period up to automatic stop, i.e., sets the auto stop timer during operation.

1. Set the time up to stop during fixed temperature operation

- Check that the FIXED TEMP lamp lights on and that the unit is under operation.
- Press the TIMER key.
- The measurement temperature display screen displays the character "tim", which indicates the timer setting. The setting temperature display screen displays the current setting time with blinking.
- Select the time by pressing the "▼▲".

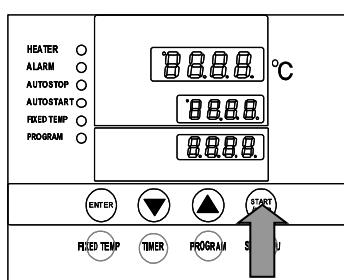
Timer function:

- The maximum setting time is "999hours and 50 minutes".
- The time can be set in increments of a minute under 99 hours and 59 minutes.
- It can be set in increment of ten minutes over 100 hours.
- The "▼▲" can change the setting time quickly when it is pressed continuously. Press them discontinuously when fine adjustment is needed.



2. Start timer operation

- Press the START/STOP key for one second after deciding the time.
- Timer operation starts with the FIXED TEMP and AUTO STOP lamps lighting on.
- The timer is activated at the point when the START/STOP key is pressed.



3. Stop/terminate timer operation

- The operation stops automatically at setting time.
- Buzzer continues to sound for about five minutes at operation stop.
- The setting temperature screen displays the character "End", which indicates termination of operation, with the FIXED TEMP and AUTO STOP lamps lighting on. Press the START/STOP key to terminate the timer operation mode. The screen returns to the initial setting screen.

Quick Auto Stop Operation

Change the set temp. and set time, confirm the set value

If need to change the set temp. during quick auto stop operation, press FIXED TEMP key to enter the setting mode.

If need to change the set time during quick auto stop operation, press TIMER key to enter the setting mode.

- ① After changing the time, press TIMER.

The remaining time on the timer is the time subtracting the elapsed time.

For example: set timer as 1hr30min, conduct quick auto stop operation, after 20min, change the set time to be 2hr, set it by TIMER, the remaining time is 1hr40min.

- ② After changing the time, press START/STOP for 1sec.

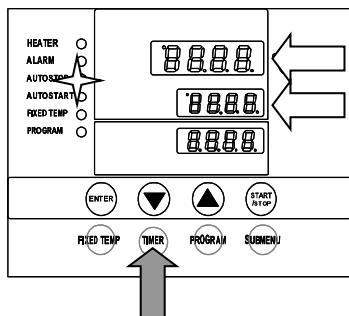
The quick auto stop operation proceeds again as per the changed time.

For example: set timer as 1hr30min, conduct quick auto stop operation, after 20min, change the set time to be 2hr, press START/STOP to set, the remaining time is 2hr.

Press ▼ key, switch over to display the set temp., operation mode and remaining time of set temp. display.

Auto Stop Operation

Auto stop operation procedure



This operation is used to specify the automatic stop time in the fixed temperature operation.

1. Set stop time

- ① Press the TIMER key on the initial screen.

Press the TIMER key again. The setting temperature display screen displays the character "AstP", which indicates the auto stop operation, with blinking.

- ② Press the ENTER key.

The measurement temperature screen displays the character "SV", which indicates the temperature setting. The setting temperature screen displays the current setting temperature with blinking. The AUTO STOP lamp blinks, too.

- ③ Set the temperature using the "▼▲".

- ④ Press the ENTER key again.

The measurement temperature display screen displays the character "tim", which indicates the timer setting. The setting temperature display screen displays the current setting time with blinking.

- ⑤ Set the time using the "▼▲".

Timer function:

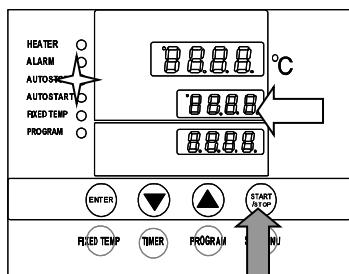
- * The maximum setting time is "999hours and 50 minutes".
- * The time can be set in increments of a minute under 99 hours and 59 minutes.
- * It can be set in increment of ten minutes over 100 hours.
- * The "▼▲" can change the setting time quickly when it is pressed continuously. Press them discontinuously when fine adjustment is needed.

2. Start timer operation

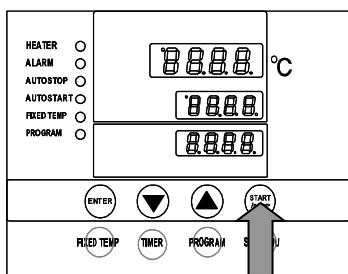
- ① Press the START/STOP key for one second after deciding the time.

- ② Timer operation starts with the AUTO STOP lamp lighting on.

- ③ The timer is activated at the point when the temperature in furnace (measurement temperature) reaches to the setting temperature.



Auto Stop Operation



3. Stop/terminate timer operation

- ① The operation stops automatically at setting time.
- ② Buzzer continues to sound for about five minutes at operation stop.
- ③ The setting temperature screen displays the character "End", which indicates termination of operation, with the FIXED TEMP and AUTO STOP lamps lighting on. Press the START/STOP key to terminate the timer operation mode. The screen returns to the initial setting screen.

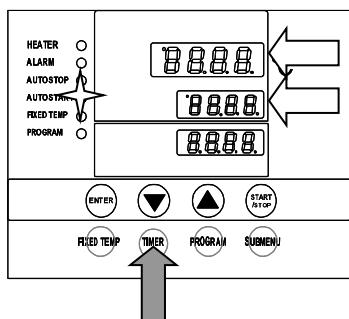
To correct or check setting...

Changing the setting temperature or time during operation is possible by pressing the TIMER key. Use the "▼▲" to change the setting value. Press the ENTER key respectively after changing the setting.

Press the "▼" to display the setting temperature, operation mode and residual time on the setting temperature screen.

Auto Start Operation

Auto start operation procedure



This operation is used to specify the period up to automatic start after power on.

1. Set start time

- ① Press the TIMER key on the initial screen.

Press the TIMER key again. The setting temperature display screen displays the character "Astr", which indicates the auto start operation, with blinking.

- ② Press the ENTER key.

The measurement temperature screen displays the character "SV", which indicates the temperature setting. The setting temperature screen displays the current setting temperature with blinking. The AUTO START lamp blinks, too.

- ③ Set the temperature using the "▼▲".

- ④ Press the ENTER key again.

The measurement temperature display screen displays the character "tim", which indicates the timer setting. The setting temperature display screen displays the current setting time with blinking.

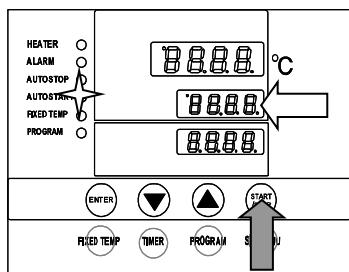
- ⑤ Set the time using the "▼▲".

Timer function:

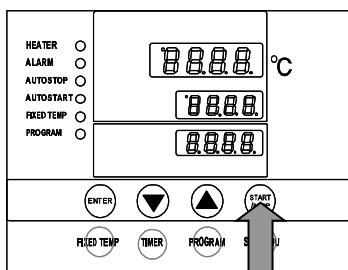
- * The maximum setting time is "999 hours and 50 minutes".
- * The time can be set in increments of a minute under 99 hours and 59 minutes.
- * It can be set in increment of ten minutes over 100 hours.
- * The "▼▲" can change the setting time quickly when it is pressed continuously. Press them discontinuously when fine adjustment is needed.

2. Start timer operation

- ① Press the START/STOP key for one second after deciding the time.
- ② Timer operation starts with the AUTO START lamp lighting on.



Auto Start Operation



3. Stop/terminate timer operation

- ① The operation starts automatically at setting time.
- ② Press the START/STOP key for one second to stop or terminate operation. The screen returns to the initial setting screen.

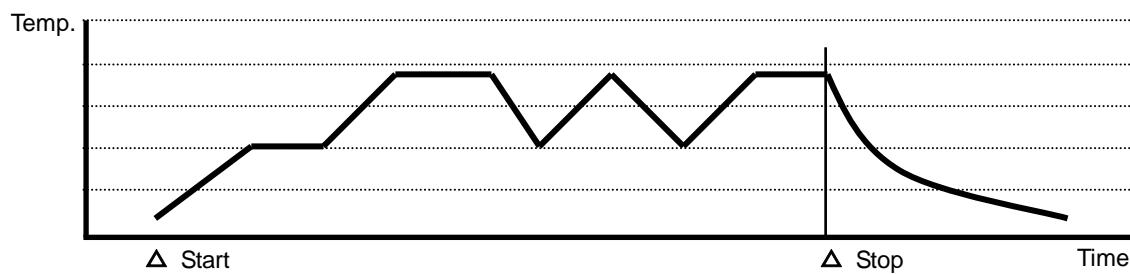
To correct or check setting...

Changing the setting temperature or time during operation is possible by pressing the TIMER key. Use the "▼▲" to change the setting value. Press the ENTER key respectively after changing the setting. They are not changeable after the unit starts operation. In this case, stop the operation by pressing the START/STOP key, then set the value again.

Press the "▼" to display the setting temperature, operation mode and residual time on the setting temperature screen.

Program Operation

This operation is used to change the temperature according to the setting temperature and time.



Program types

Six patterns of program types maximum can be input.

PrG1	-	1 program pattern using 30 steps maximum can be created.
PrG2	PAt1	2 program patterns using 15 steps maximum can be created.
	PAt2	
PrG3	PAt1	3 program patterns using 10 steps maximum can be created.
	PAt2	
	PAt3	

Before inputting program...

Input program patterns before program operation.

- ① Check the number of steps in a created program and their setting temperature/time. Use the program preparation form in pages 27 and 28 to check.
- ② Check the temperature rise/fall capability of the unit. Set the time within the capability above. Suppose, for instance, that in the unit which has capability of increasing or decreasing temperature by 3°C within ten minutes, about 35 minutes is needed to increase or decrease temperature by 10°C from current temperature
(Refer to the "Temperature Rise/Fall Curve (Reference)" on the pages 24 to 26.)
- ③ Check if the controller has sufficient free pattern for the number of steps to be created. The steps, however, using the repeat function mentioned above are not counted.

Repeat function:

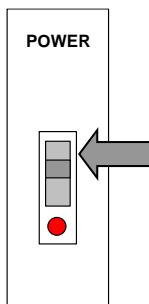
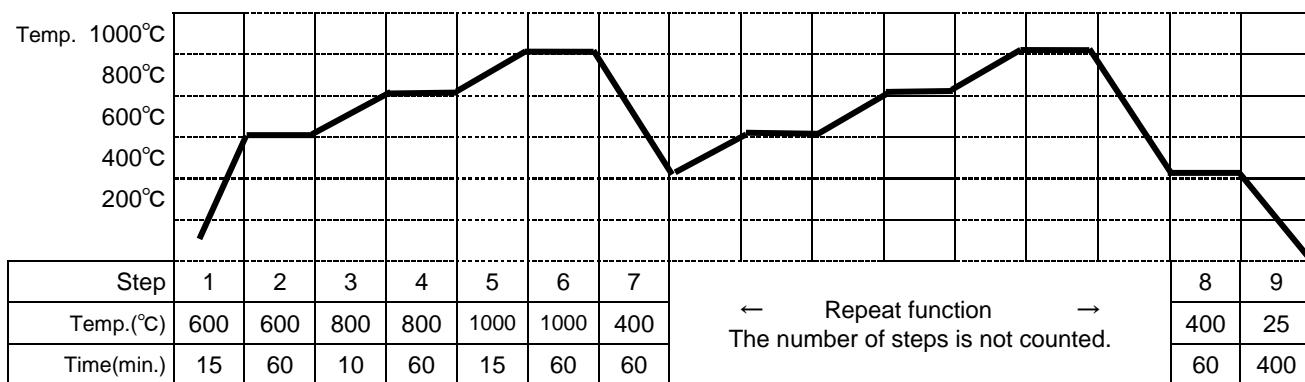
Repeat function is useful in case the operation uses the program repeating the same program steps. Refer to page23 for the function.

Program Operation

Program creation

The program pattern below is explained as an example.

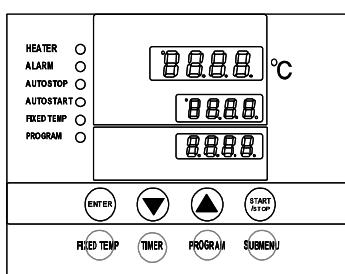
1. Program pattern example



1. Turn on the power

- ① Turn on the power switch of the unit.
- ② The display on the controller lights on.
- ③ The initial screen is displayed for about four seconds, then the measurement temperature (temperature in furnace) is displayed.

❖ The initial screen displays the software version information, sensor used and setting temperature of overheating prevention device.



2. Select program mode/program pattern

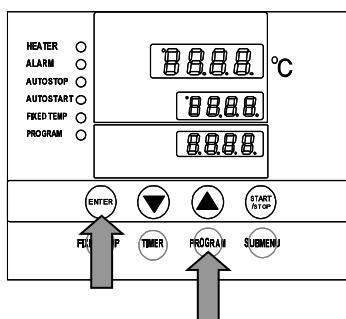
- ① Press the PROGRAM key once.
The measurement temperature display screen displays the previous program mode.
Press the PROGRAM key again to display the next program mode.
- ② Select the mode and press the ENTER key.
 - When PrG1 is selected, the measurement temperature display screen displays "End".
 - When PrG2 is selected, the measurement temperature display screen displays the program pattern "PAt1". For the pattern of PrG2, select "1" or "2" using the "▲▼". Press the ENTER key again. The measurement temperature display screen displays "End".
 - When PrG3 is selected, the measurement temperature display screen displays "PAt1". For the pattern of PrG3, select "1", "2" or "3" using the "▲▼". Press the ENTER key again. The measurement temperature display screen displays "End".

❖ "End" is the character for indicating the number of the steps to be applied. It needs to set the number of the steps at the beginning of creating program.

Any of PrG1, PrG2 or PrG3 can be selectable in the program example above, where nine steps maximum are used.

Program Operation

The example shown below explains the method of program registration using PrG3.



4. Register program

- ① Select PrG3 referring to 3 mentioned above.
- ② Input the number of steps, temperature and time for respective steps using the program creation sheet.
- ③ Press the ENTER key. The Pat1 is displayed with blinking. ("End" is displayed if PrG1 is selected. In this case, go to ⑥)
- ④ Select the unused pattern from among Pat1, Pat2 and Pat3 using the "▲▼".
- ⑤ Press the ENTER key. "End" is displayed and the step number "10" is also displayed with blinking.
 - ❖ "End" is a character which indicates the total step number to be used. "9" is input here, which means the program has only 9 steps, it will end after the 9th step is run.
- ⑥ INPUT "9", which is the total step number to be used here, using the "▲▼".
- ⑦ Press the ENTER key. The character "SV-1", which indicates the setting temperature of the first step, is displayed. The current setting temperature is also displayed with blinking.
- ⑧ Set the temperature of the first step using the "▲▼". "600" is input here to set the temperature to 600°C.
- ⑨ Press the ENTER key. The character "t-1", which indicates the setting time of the first step, is displayed. The current setting time is also displayed with blinking.
 - ❖ Before setting the time, check the temperature rise/fall capability of unit.
 - ❖ For example, about 10 minutes is needed to increase the temperature from room temperature to 600°C for FO411C type (15 minutes for FO811C type). In the example, it takes about 2 minutes to increase the temperature by 100°C, accordingly takes about 15 minute until it reaches to 600°C. Add an extra considering the temperature stability time.
 - ❖ If need the temperature to rise (fall) in the shortest time, please set "1 minute" and so on. However, if "0 minute" is set, the step will be skipped rather than executed, please note.
 - ❖ The setting time of timer in respective steps is 999 hours and 50 minutes maximum.
- ⑩ After the time is set, press the ENTER key.
- ⑪ The character "SV-2", which indicates the setting temperature of the second step, is displayed. In the same way, input the temperature and time for respective steps using the program creation sheet.

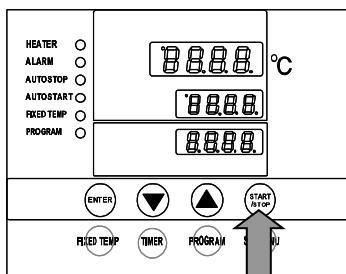
The different method is necessary where program repeat function is used. In this case, press the SUBMENU key after setting the time (t-7 in the example) in the step where the repeat operation is to be used (Step 7 in the example). This enters to the repeat function setting mode.

 - ❖ Follow the "Use program repeat function" in page 28 for the input method of program repeating function.
- ⑫ The screen returns to the initial setting screen after the setting of temperature and time in the final step is completed.

Verification run:

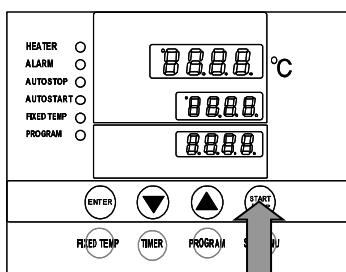
Make sure to check the setting temperature and time by operating the unit without load before performing actual run with samples.

Program Operation



5. Start program operation

- Press the START/STOP key for about one second. The program operation previously set starts.
- The PROGRAM lamp lights on and the setting temperature screen displays the step currently under operation.
- ❖ Press the "▼" to check the setting temperature and residual time of step currently under operation on the setting temperature screen.



6. End program operation

- Buzzer continues to sound for about five minutes at operation stop.
- The measurement temperature screen displays the character "END", which indicates the termination of program.
- Press the START/STOP key to return to the initial screen.

Timer function:

- * The maximum setting time is "999 hours and 50 minutes".
- * The time can be set in increments of a minute under 99 hours and 59 minutes.
- * It can be set in increment of ten minutes over 100 hours.
- * The "▼▲" can change the setting time quickly when it is pressed continuously. Press them discontinuously when fine adjustment is needed.

To correct or check setting...

Press the FIXED TEMP key to correct the created program or to check the setting value. The screen returns to the former one, where correction or check is possible.

Last screen is displayed when the FIXED TEMP key is once pressed.

Note: Correction or check should be made on the program setting screen.

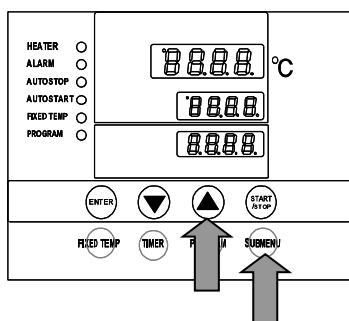
Wait operation in program operation

The succeeding step does not start in case the measurement temperature does not reach to, or exceeds the setting temperature when a program goes to the next step in program operation. This unit, however, is previously set to carry out the next step if the measurement temperature is within $\pm 5^{\circ}\text{C}$ of the setting temperature.

Program Operation

Use program repeat function

This section explains how to register the program repeat (repeating a program pattern) in program operation.



This section explains the registration procedure of program using repeat function in "4. Register program" above.

The procedure sets the step number to be repeated "PS-n" and repeating times "Pc-n"(n: step number)

- ① Press the SUBMENU key in stead of the ENTER key after setting the time (t-7 in the example) in the step where the repeat operation is to be used (Step 7 in the example). This enters to the repeat function setting mode.
- ② The measurement temperature screen displays the character "PS-n", which indicates the step to be repeated in the program pattern. The measurement temperature screen indicates "PS-7" in the example because repeat function is used at the seventh step. The step number 1 to 7 can be input in the setting temperature display screen. Enter the number (1 in the example) using the "▲▼".
- ③ Press the SUBMENU key. The measurement temperature screen displays the character "Pc-n", which indicates the repeating times. Enter the value of repeating times (2 in the example) with the "▲▼".
- ④ The screen goes to that for the next step when the SUBMENU key is pressed again. The screen to input the Sv-8 is displayed next in the example.

To correct or check setting...

Correction of setting during the repeat setting mode is impossible.

To correct or check the setting, end the setting of step currently input. Press the FIXED TEMP key after the temperature setting screen for the next step appears. The screen returns to the former one and re-setting is possible.

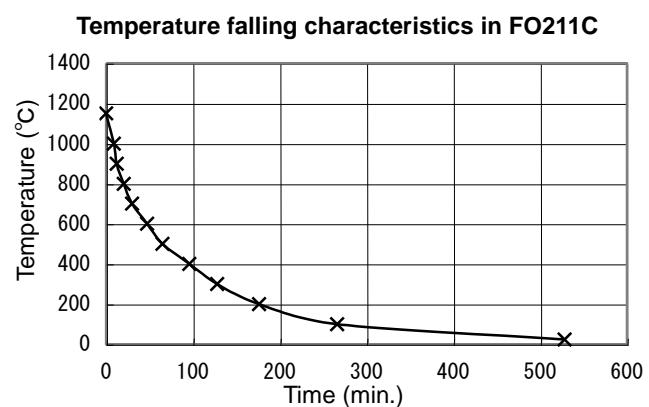
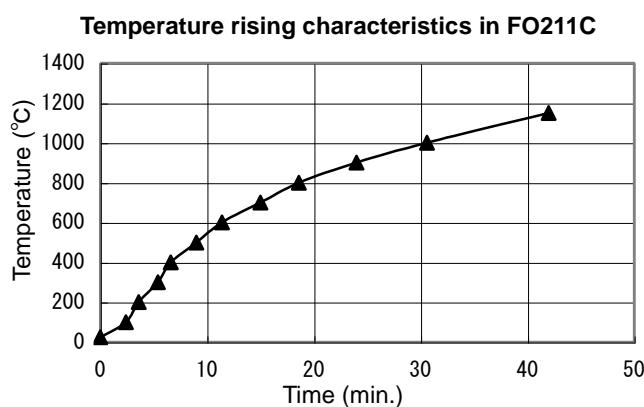
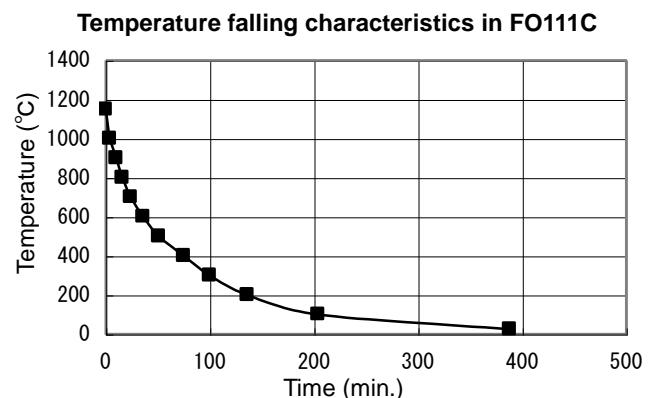
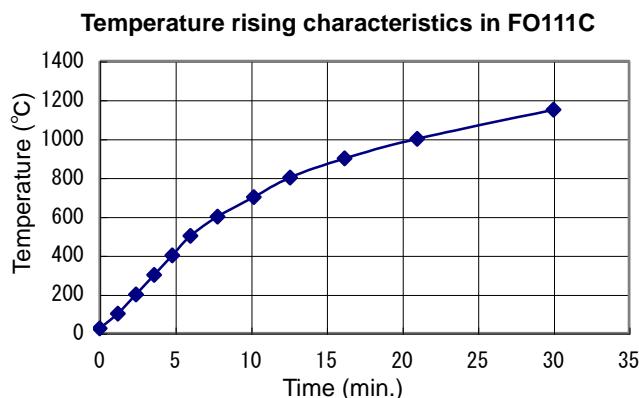
Note: Correction or check should be made on the program setting screen.

Temperature Rise/Fall Curve (Reference)

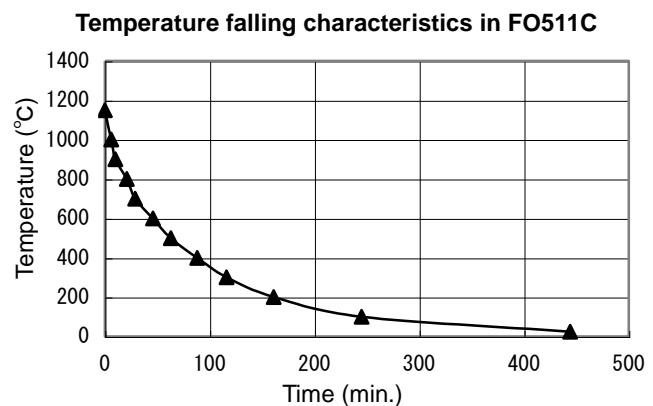
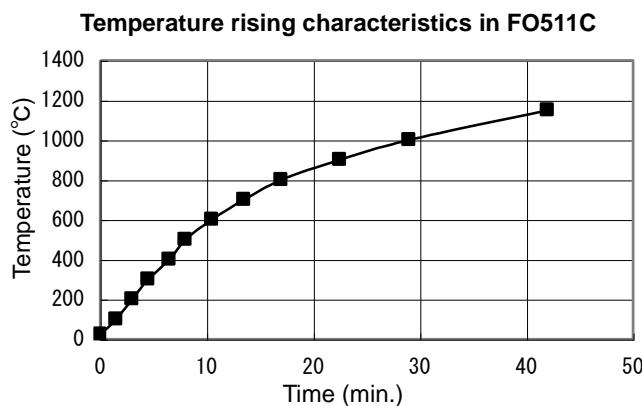
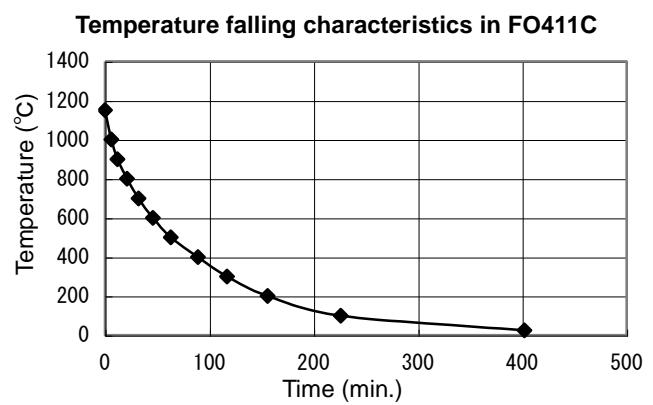
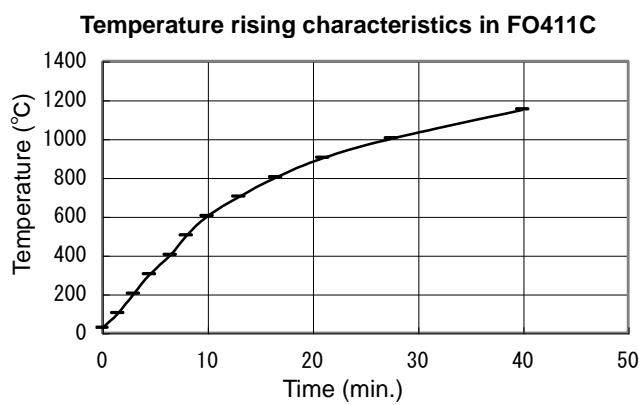
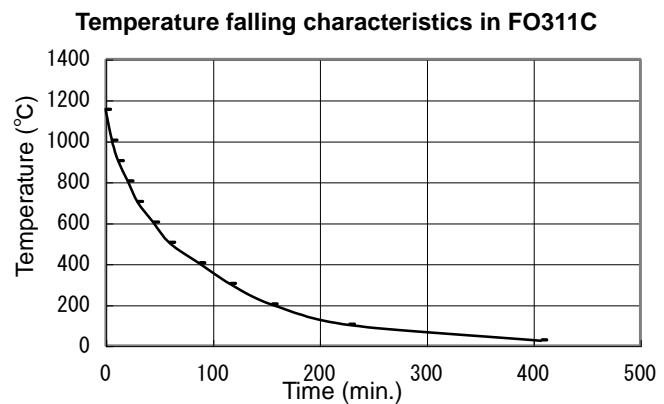
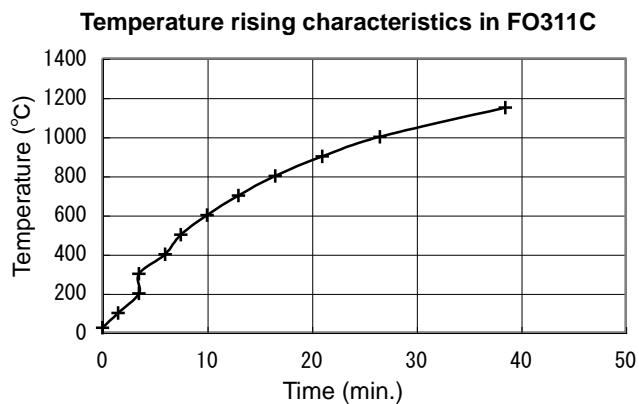


The following graph shows the data for temperature rise/fall of respective device types. The data shown is only reference because these values vary depending on the quantity of sample or an ambient temperature.

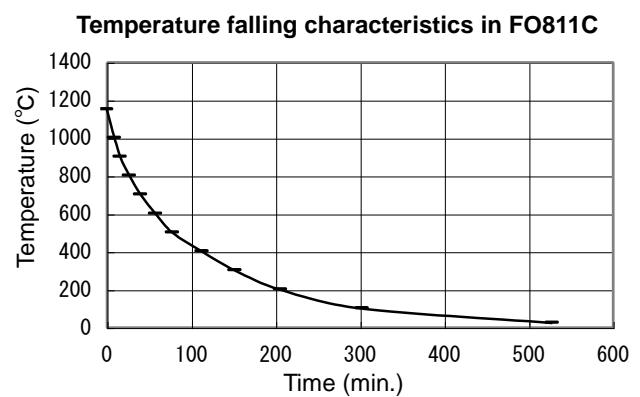
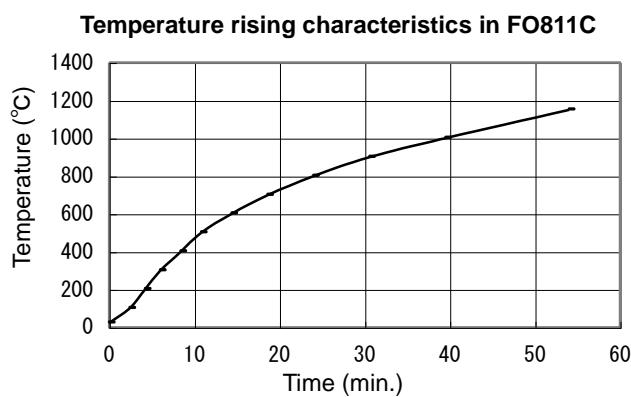
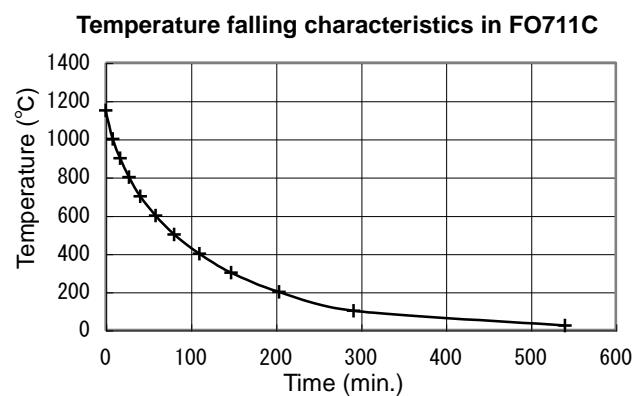
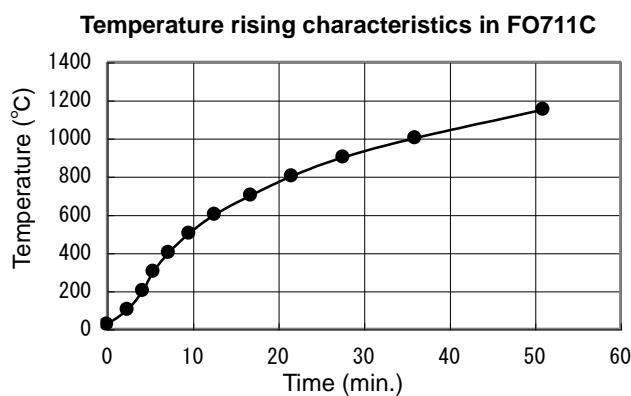
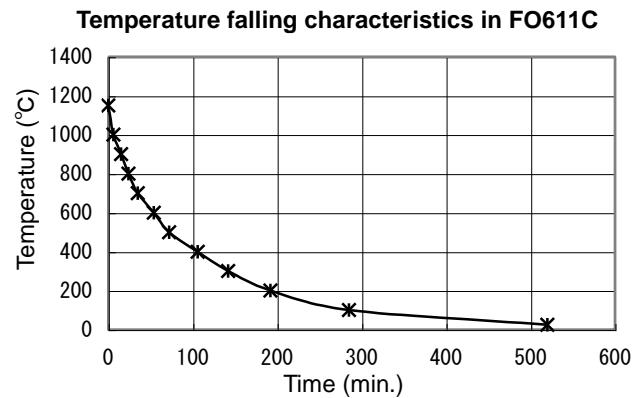
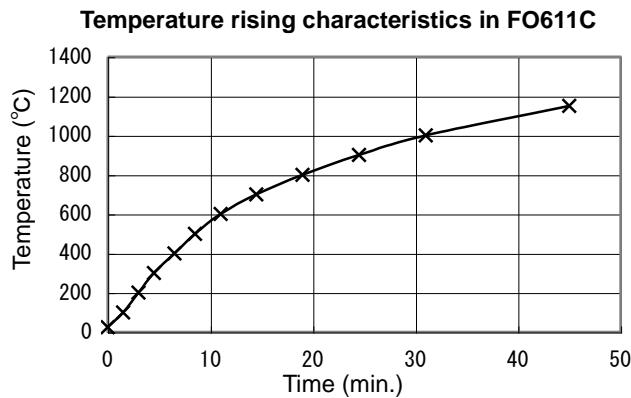
Use the data for temperature rise/fall when programming.



Temperature Rise/Fall Curve (Reference)



Temperature Rise/Fall Curve (Reference)



Program Operation

Programming Preparation Form 1

(Please use this form by making copies)

Register with:	PrG1	PrG2	PrG3	PA1	PA2	PA3	No.	
Project Name							Date	
							Programmer	

Program Pattern

Program Operation

Programming Preparation Form 2

(Please use this form by making copies)

Register with:	PrG1 PrG2 PrG3	PA1 PA2 PA3	No.	
Project Name			Date	
			Programmer	

Input Value

Step	Temperature (°C)	Time (min.)	Repeat Function
Step 1		:	To/Times
Step 2		:	/
Step 3		:	/
Step 4		:	/
Step 5		:	/
Step 6		:	/
Step 7		:	/
Step 8		:	/
Step 9		:	/
Step 10		:	/
Step 11		:	/
Step 12		:	/
Step 13		:	/
Step 14		:	/
Step 15		:	/
Step 16		:	/
Step 17		:	/
Step 18		:	/
Step 19		:	/
Step 20		:	/
Step 21		:	/
Step 22		:	/
Step 23		:	/
Step 24		:	/
Step 25		:	/
Step 26		:	/
Step 27		:	/
Step 28		:	/
Step 29		:	/
Step 30		:	/

Other Functions

Setting of Overheating Prevention Device

The unit has the overheating prevention device (manual reset) that consists of independent temperature measurement circuit, CPU, sensor and output circuit (it shares power source, display, and key input with the controller) in addition to the automatic overheating prevention function (auto reset) in the controller.

Setting range/function

The unit has failsafe functions against overheating. One of them is built in the controller and previously set at factory shipment so to be automatically activated when the temperature exceeds the setting temperature of temperature controller by 12°C, where the heater repeats on and off.

The other is united with the controller, which can be set by operating the keys on the controller.

The setting range of latter is from 0°C to 1300°C.

In case the temperature in the furnace exceeds the setting temperature of controller to reach to that of overheating prevention device, the circuit is shut off and "Er19" is displayed with blinking on the screen of controller with buzzer sound.

If the device is once activated, "Er19" continues to be displayed until the power is newly turned on.

Temperature setting procedure

1. Turn on the power (turn on the breaker in front)

The default value is displayed for about four seconds after turning on the power. The screen then displays the initial setting. The current temperature in furnace, operation mode character and setting temperature of overheating prevention device are displayed on respective screens.

2. Set the temperature for overheating prevention

- ① Press the SUBMENU key.
- ② Press the "▼▲" several times to select the setting character of overheating prevention temperature "OH".
- ③ Press the ENTER key. The current setting temperature is displayed with blinking on the setting temperature screen.

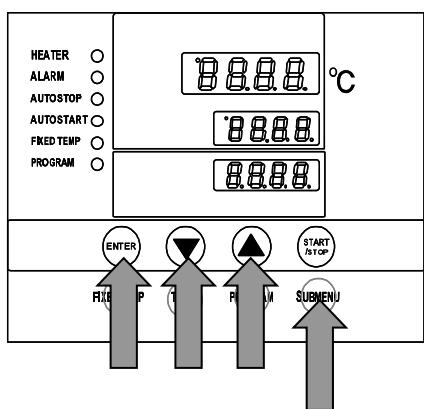
Note: To prevent improper operation, set the value 100°C or more over the setting temperature of controller.

- ④ Select the value using the "▼▲" and then press the ENTER key. This completes the setting.

Notes:



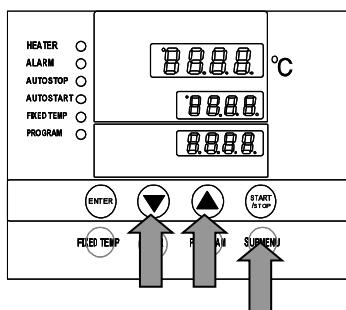
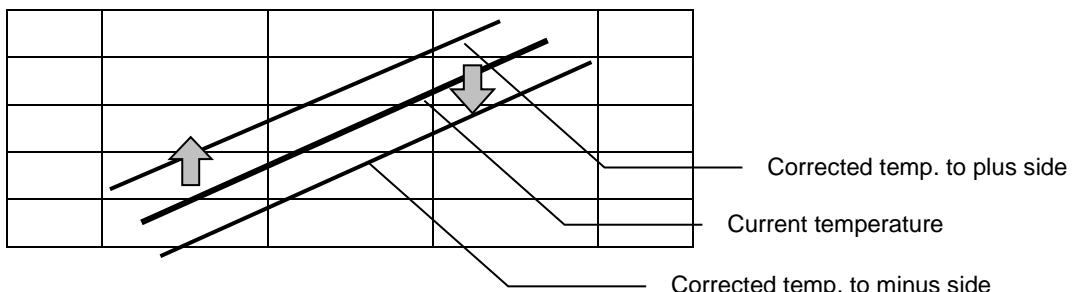
- ① The standard setting temperature of device is "the maximum setting temperature of unit plus 100°C" or "setting temperature plus 100°C". If the unit performs improper operation, increase it 50°C more.
- ② The setting range of overheating prevention device is from 0°C to 1300°C. Improper setting of temperature may cause the unit to be inoperative, malfunction of device, e.g. it is activated during increasing in temperature in furnace, or unexpected accidents such as fire disaster. To prevent such matters, set a proper value. **The temperature is set to 1200°C at factory shipment. Do not set the value larger than that.**
- ③ In some case, the overheating prevention device is possible to be activated by mistake when its yield temperature is set to around room temperature.
- ④ The purpose of overheating prevention device is to protect the unit from overheating. It does not intend to protect the samples, or to protect them from the accident caused by the use of explosive or inflammability.



Other Functions

Use calibration offset function

Calibration offset is a function which corrects the difference between the temperature in furnace and that of controller (sensor temperature) if arises. The function parallel corrects the difference either to the plus or minus side within the whole temperature range of unit. The function can be set or cancelled by the SUBMENU key.



- ① Start operation with the target setting temperature. Check the temperature in furnace (temperature of sample) with a thermograph after it is stabilized.
- ② Check the difference between the setting temperature and that in furnace (temperature of sample).
- ③ Press the SUBMENU key. Select the character "cAL", which indicates the calibration offset, using the "▲▼", and then press the ENTER key.
- ④ Input the difference using the "▲▼" and then press the ENTER key. This completes the setting.

❖ The setting range of offset correction temperature is +50°C to plus side and -50°C to minus side respectively.

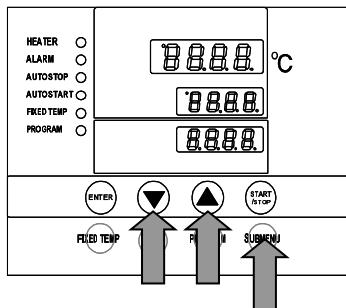
When it is set to the minus side, the temperature on the measurement temperature display screen falls by the setting temperature, while the temperature on furnace rises.

When it is set to the plus side, the temperature on the measurement temperature display screen rises by the setting temperature, while the temperature on furnace falls.

❖ The unit has two-point correction function, which performs offset between low-temperature zone and high-temperature zone. Please consult our local branch office when carrying out validation of temperature controller.

Use lock function

This function locks the operation status previously set. The function can be set or cancelled by the SUBMENU key.



- ① Press the SUBMENU key. Select the character "Lock", which indicates the lock of setting value, using the "▲▼", and then press the ENTER key.
- ② The setting temperature screen displays "oFF". The setting value is locked when it is turned to "on" using the "▲".
- ③ Press the SUBMENU key again to cancel the lock. Select the character "Lock", which indicates the lock of setting value, using the "▲▼", and then press the ENTER key. Select "oFF" with the "▼" and then press the ENTER key to cancel the function.

❖ All keys other than the START/STOP and SUBMENU keys are lock when the lock function is on.

WARNING!

If a problem occurs

 If smoke or strange odor should come out of this unit for some reason, turn off the power key right away, and then turn off the circuit breaker and the main power. Immediately contact a service technician for inspection. If this procedure is not followed, fire or electrical shock may result. Never perform repair work yourself, since it is dangerous and not recommended.

Substances that cannot be used

 Never use explosive substances, flammable substances and substances that include explosive or flammable ingredients in this unit. Explosion or fire may occur. (Refer to page 48 "List of Dangerous Substances".)

Please never use toxic substances.

 This product must not use toxic samples, will produce toxic gas or substance samples, and resulting in poisoning accidents.

Do not use resin containers.

 Do not use resin containers. The resin container dissolves at high temperature, which will lead to explosion and fire.

Pay attention to the samples

 If need to treat samples containing much water, please dewater sufficiently before putting inside. In high-temperature processing, dewing or excessive moisture would bring bad influence to the electrical system, which may cause failure.

CAUTION!

Do not step on this unit

 Do not step on this unit. It will cause injury if this unit fall down or break.

Do not place inflammable articles around the machine

 Do not place inflammable articles such as paper around the machine in case of fire.

During a thunder storm

 During a thunderstorm, turn off the power key immediately, then turn off the circuit breaker and the main power. If this procedure is not followed, fire or electrical shock may be caused.

About the amount of samples



If the excessive amount of sample is set, it could be impossible to control the temperature normally. To keep the temperature control accuracy, do not use this unit in overload.



As the cooling fan air is discharged from the front panel, please take care that the sample does not fly away when dealing with powder or small objects.

When feeding into the furnace, if it contacts with the furnace material at the inlet of the furnace body, the furnace material will be damaged, please note. Furnace material damage will affect temperature control.

Prevention of burn



Due to the high temperature operation of the machine, the furnace body, the inside of the door and the samples are still in high temperature for a period of time after the operation. Please be sure to wear heat resistant gloves when taking out the samples. Pay attention not to be burned by high temperature when taking out the samples.

Do not leave the door open after operation



After operation, do not place it in the open state for the purpose of rapid cooling samples. The heat in the furnace will cause the deformation of the control panel and the failure of the controller.

Keep the furnace door closed even if there is no high temperature in the furnace. When the door is opened, it is easy to damage the furnace material on the door due to collision.

Return after power failure



When power is supplied after a power failure, the device automatically starts operation again with the same state as just before the power failure. It is danger that the device starts unattached operation after a power failure. We recommend for you to turn off the switch of this unit if a power failure occurs during operation.

When first running or put into use after a long time



Please first set the temperature to 500°C for 2-hour idle running, and then set the temperature to 1050°C or more for 10-hour idle running.

When first running, it is normal for smoke and smell to be produced by the combustion of organic matters in the furnace body. Please ventilate the room during operation.

The furnace body has not been used for a long time and absorbs moisture. When it is put into use, the high temperature will vaporize the water in the furnace body and contact with the attachment on the surface of the furnace body (produced in early use). White smoke and smell are normal phenomena, please ventilate the room during operation.

Formation of protective film for heater



The surface of the heater used in this machine will form the protective film in high temperature oxidation environment. If the following conditions exist, then the equipment temperature should be set to more than 1050°C, idle running for 10 hours to form a protective film.

- Before first running or before put into use again after a long time.
- Even in use, please perform idle running regularly. Especially when the temperature below 700°C is used frequently.
- When the resin sample is heated, because the oxygen in the furnace is consumed in large quantities, the oxygen in the furnace is insufficient, leading to the deterioration of the heater protective film. Please turn on the exhaust device during heating treatment to assist the introduction of air into the furnace.

Furnace may have cracks



- Though the furnace may have cracks when it is used with high temperature, this does not affect the use or performance of this unit.
- Pay attention that If reacting with the substances below, the lifetime of furnace body may shorten.

Substance	Reaction Temperature	Substance	Reaction Temperature
Freon HF	Full temperature field	Methane CH_4 (C_mH_n)	600~1000°C
Alkali (Na_2O , CaO , K_2O , etc.)	600~1300°C	Chlorine Cl_2	Above 800°C
Hydrogen H_2	Above 1000°C	Nitrogen N_2	Above 1000°C

Opening the door at high temperature will affect the machine



Please do not open or close the door when the temperature in the furnace is above 500°C. Opening the door at high temperature will affect the service life of the sensor, furnace and heater, and the operation panel and controller will also fail. If you have to open the door, close it quickly after operation.

Please pay attention to open the door in high temperature



When opening the door at high temperature, the furnace body and the inside surface of the door are at high temperature. Please never touch them. Please note that if a fire alarm is set around the machine, misoperation may occur.

Please do not leave the door open for a long time at high temperature. Thermal radiation may cause irreparable damage to the operation panel and controller.

In-furnace temperature



When the cooling fan of the product stops at high temperature, the exterior temperature of the unit body may overheat and the fuse may break. When the temperature in the furnace is above 600°C after operation, please do not turn OFF the leakage circuit breaker or pull out the power plug directly. (Except when abnormal)

Fine powder may fly



This unit uses an iron chrome heater. Fine powder from its protective film (oxide film) may be discharged into the air during operation. Protect the sample with a cover if needed.

Heater corrosion



The heater used on this unit can be corroded with halogen elements such as chlorine, fluorinate or alkali metals such as sodium or potassium. Do not contact these materials to the heater.

Sensor deterioration



The sensor on this unit (R thermocouple) is very sensitive. Do not contact it to samples when loading or unloading them. Do not touch the sensor with bare hands, which may cause degradation.

Sensor corrosion



The sensor used on this unit can be corroded at high temperature with reducing substances such as alkali metal, metal steam, metal oxide, carbon monoxide, carbon, phosphorus, selenium or arsenicum or other reducing ambiences. Do not use these materials.

When using N₂ gas...



Under the Atmosphere of N₂ gas, high temperature nitrides the surface of heater, which prevents the formation of protective film on it. Upper limit temperature for use is, therefore, lower than that under atmospheric air. Use the temperature within the range of 100 to 900°C when operating this unit under N₂ gas.

Notes for overheating prevention device



In case there is a small difference between the set values of temperature for overheating prevention device and that of controller, the overheating prevention device may be activated with displaying **Er.19** when the temperature reaches to the set value of controller. Set the temperature of overheating prevention device so it be at least 100°C or more higher than that of controller.(When the setting temperature is lower, there is a case that overshoot occurs because this unit is high temperature type furnace. This overheating prevention device should be used to protect the unit.) The default value of the overheating prevention device at factory shipment is 1200°C.

Air exhaust



This product is natural convection type. Pay attention that if directly set exhaust duct at the exhaust port, the convection inside the chamber may have turbulence to influence the distribution.

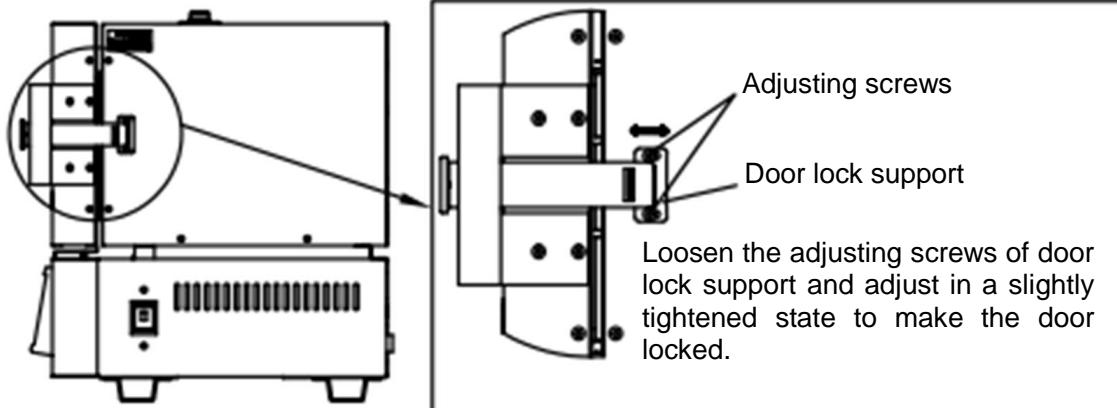
If need to exhaust air, please purchase the exhaust device of our company matched with FOC series.

Daily Inspection and Maintenance

For the safety use of this unit, please perform the daily inspection and maintenance without fail. Using the city water to this unit might attach dirt. Do inspect and maintain this point while performing daily inspection and maintenance.

WARNING!

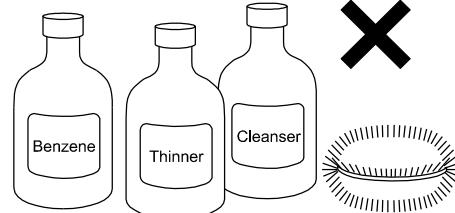
- Disconnect the power cable from the power source when doing an inspection or maintenance unless needed.
- Perform the daily inspection and maintenance after returning the temperature of this unit to the normal one.
- Do not disassemble this unit.
- When there is a gap between the door and the unit body, adjust the door so that there is no gap.



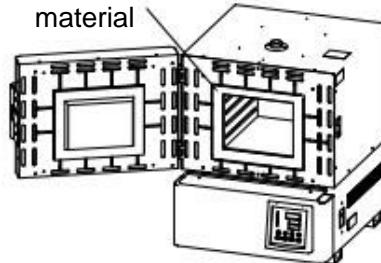
Daily Inspection and Maintenance

CAUTION!

- Use a well-wrung, damp, soft cloth to wipe dirt off of this unit. Do not use benzene, thinner or cleanser for wiping. Do not scrub this unit. Deformation, deterioration or color change may result.
- If there is any damage to the door insulation material, please replace it immediately (paid). Otherwise, the performance will be degraded, resulting in accidents like fires and so on. In case of replacement, please entrust the distributor, the YAMATO business office or customer service center.

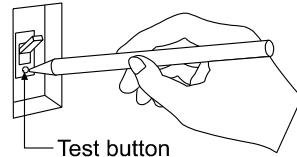


Door insulation material



Monthly maintenance

- Check the master circuit breaker function.
 1. Connect the power cord.
 2. Turn the breaker on.
 3. Push the red test switch with a ballpoint pen etc.
 4. If there is no problem, the master circuit breaker will be turned off.



- Check the action of overheating prevention device.

Perform the operation under the specified value of device with certain preset temperature. Then set the operation temperature of overheating prevention device to the value approximately 10°C lower than the preset temperature of device.

In normal condition, the overheating prevention device shuts off the heating circuit in a few seconds, at the same time the alarm lamp lights on and the Er19 is indicated accompanied with a warning buzzer.

※ In addition, before long-term continuous operation or unmanned operation at night, please be sure to confirm the actions of the above leakage circuit breaker and overheating prevention device.

- ❖ Be sure to check the movement of earth leakage breaker malfunction and overheating prevention device mentioned above before a long-term continuous operation or unmanned night operation.

For any questions, contact the dealer who you purchased this unit from, or the nearest sales division in our company.

When not using this unit for long term / When disposing

CAUTION!

When not using this unit for long perios...

- Turn off the power and disconnect the power cord.

WARNING!

When disposing...

- Keep out of reach of children.
- Remove the door and driving parts.
- Treat as large trash.

Environmental protection should be considered

We request you to disassemble this unit as much as possible and recycle the reusable parts considering environmental protection. The feature components of this unit and materials used are listed below.

Component Name	Material
Main body	
Body	Steel, Melamine, Epoxy composite resin coating, Stainless steel, SUS304
Furnace and Door	Ceramic fiber
Plates	Polyethylene (PET) resin film
Electrical Parts	
Switch, Relays	Resin, Copper, and other composites
Operation panel	Alkyl benzene sulfide (ABS)
Board	Glass fiber and other composites
Heater	Iron chrome wire
Power code	Synthetic rubber coating, Copper, Nickel
Wiring	Glass fiber, Flame resistance plastic, Copper, Nickel
Seals	Resin material
Sensor (R thermocouple)	Platinum element

Safety Device and Error Code

This unit has an automatic diagnosis function built in the controller and safety devices independent of the controller. The table below shows the cause and the solution method when the safety device operates.

Error Code:

When an abnormal condition occurs, an error code appears and the alarm lamp lights in the controller, the buzzer sounds simultaneously. Record the error code and turn off the power of device immediately.

Safety Device	Notify	Cause/Solution
Sensor trouble detection	“ALARM” lamp lights on, “Er.01” appears	<ul style="list-style-type: none">Temperature sensor is broken or disconnected.Make a call for service.
SSR short-circuit detection	“ALARM” lamp lights on, “Er.02” appears	<ul style="list-style-type: none">Triac is in short-circuitMake a call for service.
Heater disconnecting detection	“ALARM” lamp lights on, “Er.03” appears	<ul style="list-style-type: none">Heater is disconnected.Make a call for service.
Memory error	“ALARM” lamp lights on, “Er.15” appears	<ul style="list-style-type: none">Failure in internal memory.Make a call for service.
Internal communication error	“ALARM” lamp lights on, “Er.17” appears	<ul style="list-style-type: none">Failure in internal communication or temperature inputting circuit.Make a call for service.
Overheating	“ALARM” lamp lights on, “Er.19” appears	<ul style="list-style-type: none">Overheating prevention device is in operation.Reset the power supply, and then adjust the setting temperature of the overheating protection device.If the state does not recover, make a call for service.
Measurement temperature error	“ALARM” lamp lights on, “---” appears	<ul style="list-style-type: none">Measurement value is out of display range.Make a call for service.

Trouble Shooting

Problem	Possible Cause	Solution
The device does not start when turning on the power switch.	Bad condition of earth leakage breaker	Replace the part
	Bad condition of power switch	
	Problem in power source	
Temperature does not rise.	Heater is disconnected	Replace the part
	Thermal fuse is disconnected	
	Bad condition of thermoregulator	
Takes too much time to raise temperature.	Bad condition of temperature sensor	Replace the part
	Heater is disconnected	
	Bad condition of thermoregulator	
	Problem in power source	
Heater is not turned off after reaching to preset value.	Bad condition of SSR	Replace the part
	Bad condition of thermoregulator	
Thermal fuse blows out.	Bad condition of fan	Replace the part
	Bad condition of thermoregulator	

When power failure occurs...

- When power is supplied after a power failure, the device automatically starts operation again with the same state as just before the power failure. It is danger that the device starts unattached operation after a power failure.
- We recommend for you to turn off the switch of device if a power failure occurs during operation.

In the case if the error other than listed above occurred, turn off the power switch and primary power source immediately. Contact the shop of your purchase or nearest Yamato Scientific Service Office.

In Case of Request for Repair

If the failure occurs, stop the operation, turn OFF the power switch, and unplug the power plug. Please contact the sales agency that this unit was purchased, or the Yamato Scientific's sales office.

< Check following items before contact >

- ◆ Model Name of Product
- ◆ Production Number
- ◆ Purchase Date
- ◆ About Trouble (in detail as possible)

} See the production plate attached to this unit.

Minimum Retention Period of Performance Parts for Repair

The minimum retention period of performance parts for repair of this unit is 7 years after discontinuance of this unit.

The "performance part for repair" is the part that is required to maintain this unit.

FO111C/211C/311C/411C

	FO111C	FO211C	FO311C	FO411C
Operating temperature range	100 to 1150°C			
Temperature adjustment accuracy	±2°C (@1150°C)			
Time required to reach highest temperature @LT:1150°C(@RT:850°C)	Approx. 60min.(40min.)	Approx. 60min.(40min.)	Approx. 70min.(50min.)	Approx. 70min.(50min.)
Temperature control system	PID control by VS6 controller			
Sensor	R thermocouple (W sensor)			
Temperature setting system	Digital setting			
Temperature display system	Digital display			
Functions for Operation	<ul style="list-style-type: none"> Fixed temperature operation Timer operation (Auto stop, Auto start) Program operation (Max 6patterns: 30steps × 1pattern, 15steps × 2patterns or 10steps × 3patterns) 			
Additional function	Lock function, Auto recovering after power failure, Calibration offset, RS485 communication function			
Safety device	Earth leakage/circuit breaker, Overheating prevention device, Self-diagnostic functions (Sensor error, Memory error)			
Heater	Iron chrome wire (Cantal AF)			
	1KW	1.5KW	2.0KW	2.2KW
Cooling fan	Axial fan motor			
Furnace unit	Ceramic fiber			
Operating ambient temperature range	5 to 35°C			
Internal dimensions (W × D × H mm)	100 × 150 × 100	100 × 250 × 150	200 × 250 × 150	200 × 300 × 150
External dimensions (W × D × H mm)	346 × 405 × 517	346 × 505 × 567	446 × 505 × 567	446 × 554 × 567
Internal capacity	Approx. 1.5L	Approx. 3.75L	Approx. 7.5L	Approx. 9L
Power supply (50/60Hz)	220V AC single phase			
	5A	7.5A	9.5A	10.5A
Power cord	3 wires with rounded terminal			
Weight	Approx. 24Kg	Approx. 30Kg	Approx. 37Kg	Approx. 38Kg
Attached accessories	Instruction manual 1 copy, warranty 1 copy, insulation cover 1 pc,			

- The value for performance is under the ambient temperature of 23°C±5°C, the humidity of 65%RH±20%, and without load.
- The projection is not included for external dimensions.

FO511C/611C/711C/811C

	FO511C	FO611C	FO711C	FO811C
Operating temperature range	100 to 1150°C			
Temperature adjustment accuracy	$\pm 2^\circ\text{C}$ (@1150°C)			
Time required to reach highest temperature (@LT:1150°C(@RT:850°C)	Approx. 80min.(60min.)	Approx. 80min.(65min.)	Approx. 80min.(55min.)	Approx. 80min.(60min.)
Temperature control system	PID control by VS6 controller			
Sensor	R thermocouple (W sensor)			
Temperature setting system	Digital setting			
Temperature display system	Digital display			
Functions for Operation	<ul style="list-style-type: none"> Fixed temperature operation Timer operation (Auto stop, Auto start) Program operation (Max 6patterns: 30steps × 1pattern, 15steps × 2patterns or 10steps × 3patterns) 			
Additional function	Lock function, Auto recovering after power failure, Calibration offset, RS485 communication function			
Safety device	Earth leakage/circuit breaker, Overheating prevention device, Self-diagnostic functions (Sensor error, Memory error)			
Heater	Iron chrome wire (Cantal AF)			
	2.5KW	3.0KW	3.5KW	4.0KW
Cooling fan	Axial fan motor			
Furnace unit	Ceramic fiber			
Operating ambient temperature range	5 to 35°C			
Internal dimensions (W × D × H mm)	300 × 250 × 150	250 × 350 × 200	270 × 350 × 250	300 × 400 × 250
External dimensions (W × D × H mm)	507 × 504 × 627	507 × 604 × 677	507 × 605 × 727	507 × 655 × 727
Internal capacity	Approx. 11.3L	Approx. 17.5L	Approx. 23.6L	Approx. 30L
Power supply (50/60Hz)	220V AC single phase			
	12A	14A	16.5A	18.5A
Power cord	3 wires with rounded terminal			
Weight	Approx. 44Kg	Approx. 52Kg	Approx. 58Kg	Approx. 62Kg
Attached accessories	Instruction manual 1 copy, warranty 1 copy, insulation cover 1 pc,			

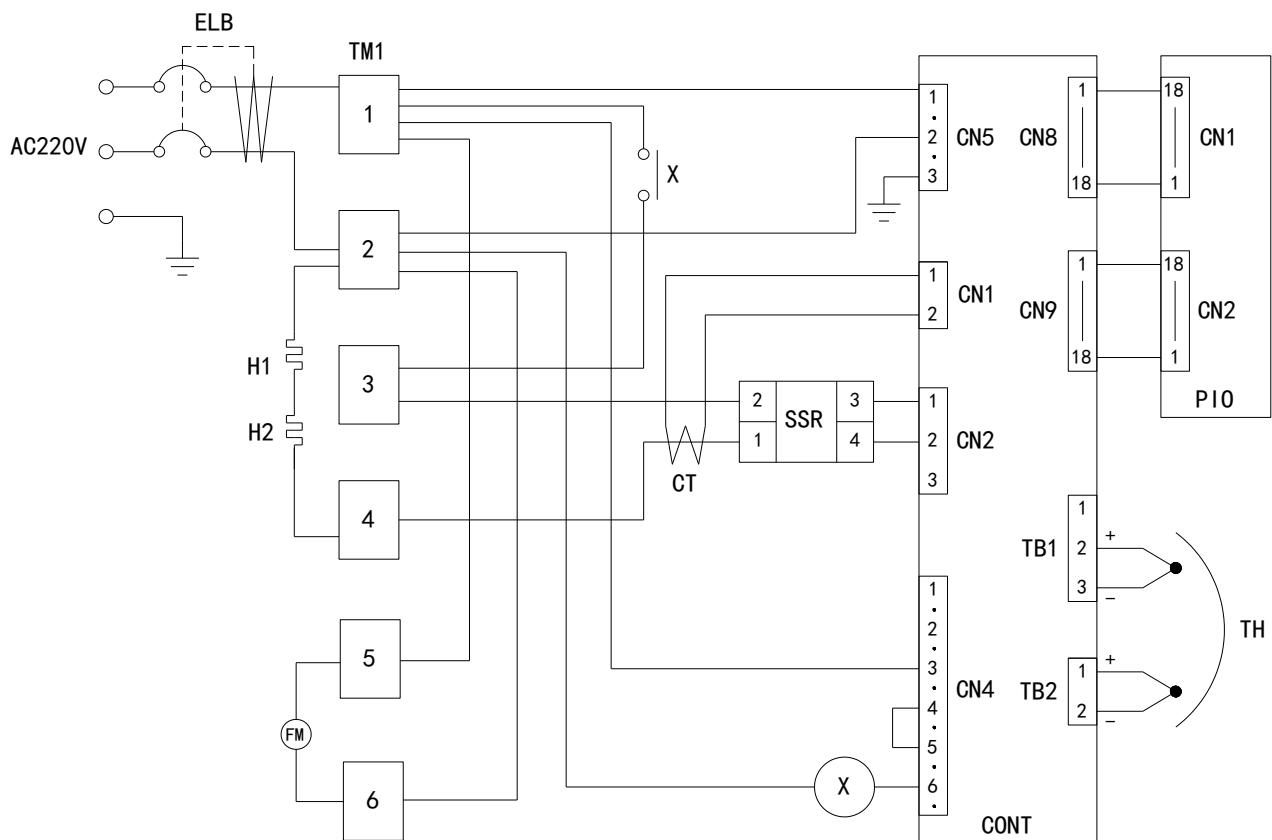
- The value for performance is under the ambient temperature of $23^\circ\text{C} \pm 5^\circ\text{C}$, the humidity of 65%RH $\pm 20\%$, and without load.
- The projection is not included for external dimensions.

Optional Accessories

Name	Product Code	Applied for
Exhaust system unit 220V	214097	FO111C/211C311C/411C/511C/611C /711C/811C
Time-up/Alarm output terminal (*)	281301	All models
Temperature output terminal (4-20mA)	281302	All models
Communication adapter kit (RS485/RS232C conversion)	281126	All models
N2 gas port with flow meter	281303	All models
Sample tray	281310	All models

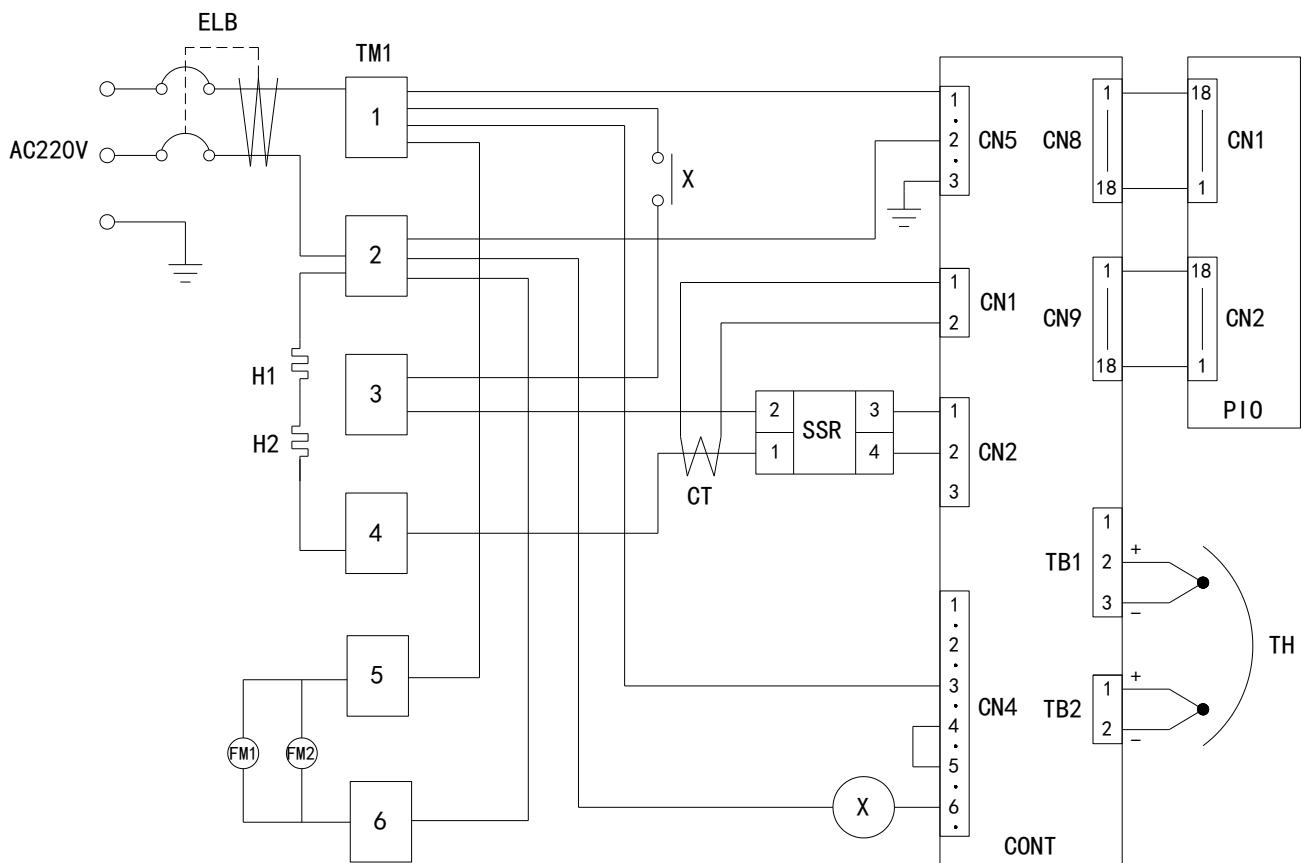
(*) Either output terminal of the time-up or alarm is available to attach to this unit.

FO111C/211C/311C



Symbol	Part name	Symbol	Part name
ELB	Earth leakage breaker	X	Main relay
TM1	Terminal block	FM	Fan motor
SSR	Solid state relay	CONT	Control board
H1, H2	Heater	PIO	Display circuit board
TH	W sensor	CT	Current transformer

FO411C/511C/611C/711C/811C



Symbol	Part name	Symbol	Part name
ELB	Earth leakage breaker	X	Main relay
TM1	Terminal block	FM1, 2	Fan motor
SSR	Solid state relay	CONT	Control board
H1,H2	Heater	PIO	Display circuit board
TH	W sensor	CT	Current transformer

Replacement Parts Table

Common Use Parts

Symbol	Part Name	Code No.	Specification	Manufacturer
CONT	Control board (VS-6)	B011401053	VS6 Planar	YSC
PIO	Display circuit board	B011402007	VS PIO	YSC
	Signal cable	B011299041	UL20861-18N*300mm	YSC
X	AC relay	A011002002	HF116F-2/220AL1HSTFW	YSJ
TM1	Terminal block	B011301003	MKH-250ABC-6P	YSJ
TH	Temp. sensor	B010503001	R thermocouple pair	YSC
ELB	Earth leakage breaker	A010414001	KD-LS2123 30A 30mA	YSJ
CT	Current transformer	B010509002	URD CTL-6-S-H	YSC

FO11C

Symbol	Part Name	Code No.	Specification	Manufacturer
SSR	SSR	A011006023	KS15/D-38Z25-L	YSJ
	Heater block	H080101011	Cantal AF 500W/110V/2	YSJ
FM	Axial flow fan	A080104002	SJ1225HA2BAT	YSJ

FO211C

Symbol	Part Name	Code No.	Specification	Manufacturer
SSR	SSR	A011006023	KS15/D-38Z25-L	YSJ
	Heater block	H080101012	Cantal AF 750W/110V/2	YSJ
FM	Axial flow fan	A080104002	SJ1225HA2BAT	YSJ

FO311C

Symbol	Part Name	Code No.	Specification	Manufacturer
SSR	SSR	A011006023	KS15/D-38Z25-L	YSJ
	Heater block	H080101013	Cantal AF 1000W/110V/2	YSJ
FM	Axial flow fan	A080104002	SJ1225HA2BAT	YSJ

Replacement Parts Table

FO411C

Symbol	Part Name	Code No.	Specification	Manufacturer
SSR	SSR	A011006023	KS15/D-38Z25-L	YSJ
	Heater block	H080101022	Cantal AF 1100W/110V/2	YSJ
FM	Axial flow fan	A080104002	SJ1225HA2BAT	YSJ

FO511C

Symbol	Part Name	Code No.	Specification	Manufacturer
SSR	SSR	A011006023	KS15/D-38Z25-L	YSJ
	Heater block	H080101014	Cantal AF 1250W/110V/2	YSJ
FM	Axial flow fan	A080104002	SJ1225HA2BAT	YSJ

FO611C

Symbol	Part Name	Code No.	Specification	Manufacturer
SSR	SSR	A011006024	KS15/D-38Z40-L	YSJ
	Heater block	H080101015	Cantal AF 1500W/110V/2	YSJ
FM	Axial flow fan	A080104006	SJ1238HA2BAT	YSJ

FO711C

Symbol	Part Name	Code No.	Specification	Manufacturer
SSR	SSR	A011006024	KS15/D-38Z40-L	YSJ
	Heater block	H080101016	Cantal AF 1750W/110V/2	YSJ
FM	Axial flow fan	A080104006	SJ1238HA2BAT	YSJ

FO811C

Symbol	Part Name	Code No.	Specification	Manufacturer
SSR	SSR	A011006024	KS15/D-38Z40-L	YSJ
	Heater block	H080101027	Cantal AF 2000W/110V/2	YSJ
FM	Axial flow fan	A080104006	SJ1238HA2BAT	YSJ

List of Dangerous Substances



Never use explosive substances, flammable substances and substances that include explosive or flammable ingredients in this unit.

EXPLOSIVE

EXPLOSIVE:	Ethylene glycol dinitrate (nitro glycol), Glycerin trinitrate (nitroglycerine), Cellulose nitrate (nitrocellulose), and other explosive nitrate esters
	Trinitrobenzene, Trinitrotoluene, Trinitrophenol (picric acid), and other explosive nitro compounds
	Acetyl hidroperoxide (peracetic acid), Methyl ethyl ketone peroxide, Benzyl peroxide, and other organic peroxides

FLAMMABLE

IGNITING:	Lithium (metal), Potassium (metal), Sodium (metal), Yellow phosphorus, Phosphorus sulfide, Red phosphorus, Celluloid compounds, Calcium carbide, Lime phosphate, Magnesium (powder), Aluminum (powder), Powder of metals other than magnesium and aluminum, Sodium hydrosulfite
OXIDIZING:	Potassium chlorate, Sodium chlorate, Ammonium chlorate, and other chlorate
	Potassium perchlorate, Sodium perchlorate, Ammonium perchlorate, and other perchlorate
	Potassium peroxide, Sodium peroxide, Barium peroxide, and other inorganic peroxide
	Potassium nitrate, Sodium nitrate, Ammonium nitrate, and other nitrate
	Sodium chlorite and other chlorites
	Calcium hypochlorite and other hypochlorites
INFLAMMABLE LIQUID:	Ethyl ether, Gasoline, Acetaldehyde, Propylene chloride, Carbon disulfide, and other flammable substances having a flash point of lower than -30°C
	Normal hexane, ethylene oxide, acetone, benzene, methyl ethyl ketone, and other flammable substances having a flash point of -30°C or higher but lower than 0°C
	Methanol, Ethanol, Xylene, Pentyl acetate (amyl acetate), and other flammable substances having a flash point of 0°C or higher but lower than 30°C
	Kerosene, Light oil (gas oil), Oil of turpentine, Isopentyl alcohol (isoamyl alcohol), Acetic acid, and other flammable substances having a flash point of 30°C or higher but lower than 65°C
FLAMMABLE GAS:	Hydrogen, Acetylene, Ethylene, Methane, Propane, Butane, and other flammable substances which assume a gaseous state at 15°C and 1 atm

(Source: Appendix Table 1 of Article 6 of the Industrial Safety and Health Order in Japan)

Responsibility

Please follow the instructions in this document when using this unit. Yamato Scientific has no responsibility for the accidents or breakdown of device if it is used with a failure to comply. Never conduct what this document forbids. Unexpected accidents or breakdown may result in.

Note

- ◆ The contents of this document may be changed in future without notice.
- ◆ Any books with missing pages or disorderly binding may be replaced.

Instruction Manual
MUFFLE FURNACE
FO111C/211C/311C/411C/511C/611C/711C/811C
First edition Aug. 31, 2021
Revision Jun. 28, 2023

YAMATO SCIENTIFIC CO., LTD.
Harumi Triton Square Y-36F, 1-8-11 Harumi,
Chuo-ku, Tokyo 104-6136, Japan
Tel : +81-3-5548-7122
Fax : +81-3-5548-0132
<https://www.yamato-scientific.com/>